

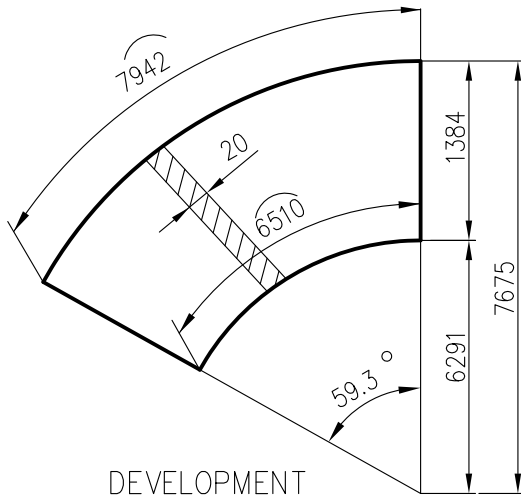
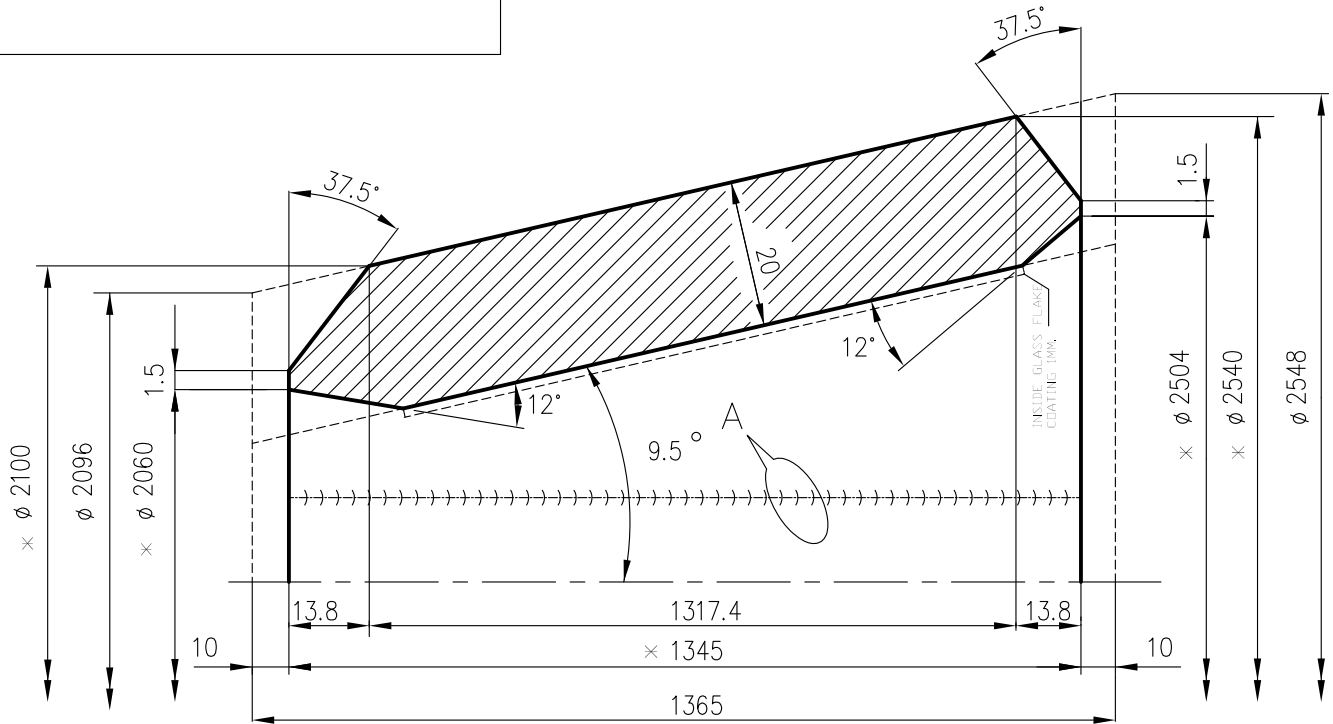
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ALL DIMENSIONS ARE IN MILLIMETRES

|           |      |          |
|-----------|------|----------|
| REV<br>01 | DATE | ALTERED  |
|           |      | APPROVED |

STYLE — D

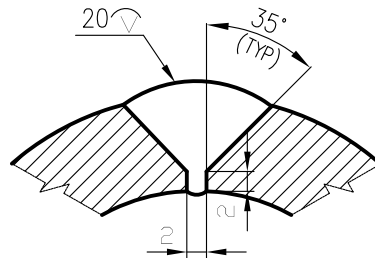
12.5



DEVELOPMENT

NOTES: -

01. \* THIS INDICATES THE FINAL FINISHED DIMENSION.
02. DOTTED LINES SHOWS THE REDUCER BEFORE MACHINING.
03. WELD CHECK SHALL BE DONE AS PER APPROVED QP.



DETAIL-A

|         |                               |     |                 |   |      |              |
|---------|-------------------------------|-----|-----------------|---|------|--------------|
|         | PLATE THK = 20<br>7600 x 2210 |     | 15 011 150 0000 | C |      | 1570.054     |
|         |                               |     | IS2062Fe410A    |   |      |              |
| VAR NO. | DESCRIPTION                   | STD | MATL. CODE      | A | UNIT | UNIT.WT.(Kg) |
|         |                               |     | MATL. SPECN.    | C | DI   | QTY.         |



BHARAT HEAVY ELECTRICALS LIMITED

PIPING CENTRE  
CHENNAI 600 017

| NAME            | SIGN | DATE     | NO. OF<br>VAR |
|-----------------|------|----------|---------------|
| DRN. BABU       |      | 30.10.17 |               |
| CHD. P.SURESH   |      | 30.10.17 |               |
| APPD. SESHAGIRI |      | 30.10.17 |               |

|                                                   |                                    |                |                         |                               |           |                 |
|---------------------------------------------------|------------------------------------|----------------|-------------------------|-------------------------------|-----------|-----------------|
| DEPT<br>CODE                                      | GRADE OF<br>UNTOL.DIM<br>C / M / F | SCALE<br>N.T.S | WEIGHT (KG)<br>1570.054 | REF. TO ASSY./OLD DRG.        | ITEM NO.  | NO. OF<br>ITEMS |
| TITLE<br>PLATE FORMED REDUCER<br>od 2540/ od 2100 |                                    |                |                         | DRAWING NO.<br>4-80-468-81666 | REV<br>00 |                 |